



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D212-1024-013
Job Sheet 184752



Part No: D212-1024-013

Job Qty: 2 ea

Part Name: Bell Medium Main Rotor Tie Down - Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16.06.06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 19 2018
110	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging1-3		OCT 19 2018
120	QC	2 pcs	10/19/18	10/19/18	0.00	0.00	QC4		OCT 22 2018
270	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1		OCT 22 2018
275	DC	2 pcs	10/19/18	10/19/18	0.00	0.00	DC		OCT 22 2018
280	QC21-FG	2 Ea	10/19/18	10/19/18	0.00	0.00	QC21		OCT 22 2018

Part Op 270 - Identify and pack for shipping as per PPP D212-1024-013
Descriptions: 275 - Photocopy bluefile and create labels as per PPP D212-1024-013 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5312-1	Tie Down Bracket	2 Ea (1 ea)	90-Start up Operation	F147963
MS24693-274B	Screw	6 pcs (3 ea)	90-Start up Operation	5041089
MS24693-275B	Screw	6 pcs (3 ea)	90-Start up Operation	Fm135603.80x Fm13782 0.70x2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5312-1	2	6	0
	MS24693-274B	6	39	0
	MS24693-275B	6	19	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S119843



Part: D212-1024-013

Job No: 184752

Serial No/Batch: S119843

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH16-24 Issue Date: 10/16/18 FAA STC SR037521

ound.

Plex 10/16/18 2:21 PM dart.lacelle.linda

5. PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D212-1024-011	Main Rotor Tie Down
	X	D212-1024-013	Fixed Provisions
1	1	D5312-1	Tie Down Bracket
1		D5344-041	Tie Down Assembly
1		*D5339-1	*Carabiner Clip
1		*D5340-1	*Tennis Ball
1		*D5341-1	*Nylon Rope
1		*D5342-1	*Rope Clamp
1		*D5343-1	*Long Hook
3	3	MS24693-274B	Screw
3	3	MS24693-275B	Screw

*Included in D5344-041

REFERENCE ONLY